#### BOTTLE IDENTIFICATION GUIDE

С	Λī	Λ	Rς

AMBER
Ranges in color from a light, honey-colored hue to a dark red or amber-colored hue. Commonly used for alcoholic beverages (whiskey, ale, etc.) and medicine bottles.

AMETHYST
Also called "Sun Colored Amethyst" made with manganese, which turns from a slightly purple to a deep (mid 1870s- 1930s)
amethyst color when exposed to the sun. Often seen in medicine bottles and liquor flasks.

AQUA
Color ranges from light bluish green to a dark bluish green. Common uses include medicine, food and condiments, soda water, and soda.

BLACK Often a very dark olive green or olive amber that appears black. Mostly used for alcoholic beverages (pre-1870) (stout, ale, wine).

BROWN Color ranges from light to dark brown. Most commonly used for beer, medicine, also used for cleaning

(19th century- present) chemicals (bleach, Purex), food extracts.

COBALT Deep blue glass commonly used for medicine and cosmetic vessels, poison, and ink bottles.

(1890-1960)

COLORLESS Common forms include food jars, alcohol/liquor bottles, milk, and medicine.

(1875-present)

STRAW-COLORED Colorless glass with a faint yellow or straw-like tint in the thickest areas of the glass. Typical uses include

(1916-1930) milk, alcohol, medicine.

OLIVE Color ranges from 'forest' green to dark green-brown in color. Commonly used for wine and champagne

(1800s-present)

WHITE Also called "milk" glass, opaque white glass is non-translucent, and resembles porcelain at first. Used for

(1890-1960) medicine, cosmetic, toiletry vessels, as well as specialty items.

#### QUICK DATES

1850-1870 - Mold made bottles/applied finishes 1858 - Canning jars

 $1858-1920-Bitters/patent\ medicine\ most\ popular\ 1879-Hutchinson's\ stopper\ 1880-1920-Blob-top\ soda\ bottles$ 

1892 - Crown caps

1899 - Coca Cola bottled

1903 - Owens bottling machines patented

1908-1925 - Carnival glass produced

Post 1912 – Cork liners in crown caps

Post 1920 – Introduction of radio tubes

Pre 1925 - Hand blown bottles 1920-1933 - Prohibition. Bottle reuse popular

1934-present – Wide use of 12oz bottles

1938-1970s – Anchor Hocking produces Royal Ruby line of glass tablewares and Schlitz beer

1935-1970's – "Federal Law Prohibits Sale or Reuse of this Bottle" required on bottles

 $1934-1965-Applied\ Color\ Labels\ 1938-Non-returnable\ beer\ bottles\ Post\ 1939-"No\ Deposit-No\ Return"\ on\ soda\ bottles$ 

1940-1960s -7-Up green bottles

1940 – present – Base stippling

1955 – Plastic liners in crown caps

#### RECORDING EMBOSSING

(/) Single slash Line change

(//) Double slash Side change



ELY'S/CREAM/BALM/

ELY BROS./OWEGO/N.Y.// HAY FEVER//CATARRH

#### COMMON MAKERS' MARKS

American Bottle Co. 1904-1907



American Bottle Co. 1905-1916

**ABCo** 

Anchor Hocking 1938-1980



Dominion Glass Co. 1928 –early 1970's



Owens-Illinois Glass Co. 1940-1964



Glass Container Corp. 1934-1964



Hazel-Atlas Glass Co. 1923-1982



Illinois Glass Co. 1897- 1916



Illinois Glass Co. 1915 - 1929

1902-1920s



Illinois-Pacific Glass Co.



Illinois-Pacific Glass



1920s



Knox Glass Bottle Co. 1910-Present



Latchford Glass Co. 1925-1989



1923-1989



Latchford Marble Glass Co. 1939 - 1957



Maywood Glass Co. 1930-1959



Obear-Nester Glass Co. 1915-1978



Owens Illinois Glass Co.



1929-1960



Owens Illinois Glass Co. 1954 - Present



Thatcher Mfg Co.



Post 1923



Thatcher Mfg Co. 1944-1985



Pacific Coast Glass Works, 1902-1920



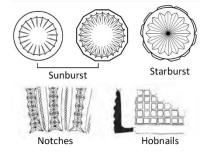
Whitall Tatum & Co. Ca. 1924-1938

#### BOTTLE IDENTIFICATION GUIDE

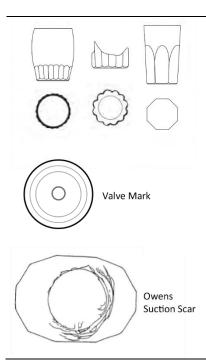
#### PARTS OF A BOTTLE



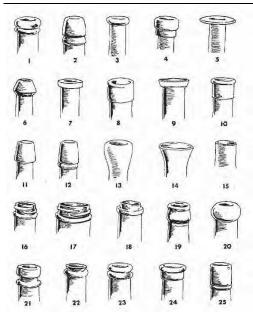
#### DECORATIVE TECHNIQUES ON GLASS TABLEWARES



#### FLUTED TUMBLERS



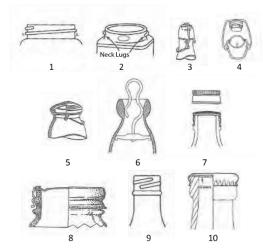
#### BOTTLE FINISHES



1. Double ring; 2. Double oil or mineral; 3. Bead; 4. Stove pipe; 5. Wide prescription; 6. Sheared ring; 7. Patent; 8. Packer; 9. Prescription; 10. Reinforced extract; 11. Ring or oil; 12. Wine or brandy; 13. Globular flare; 14. Flare or trumpet; 15. Sheared; 16. Small mouth external thread; 17. Wide mouth external thread; 18. Champagne; 19. Crown cap; 20. Blob top; 21. Grooved ring; 22. Flared ring; 23. Stacked ring 24. Collared Ring 25. Straight brandy or wine

#### BOTTLE IDENTIFICATION GUIDE

#### BOTTLE CLOSURES



1. External thread; 2. Lug seal; 3, 4, 5. Light-ening stopper; 6. Hutchinson Stopper; 7. External thread w/ screw cap; 8. Seal and band; 9. Continuous thread; 10. Crown Cap

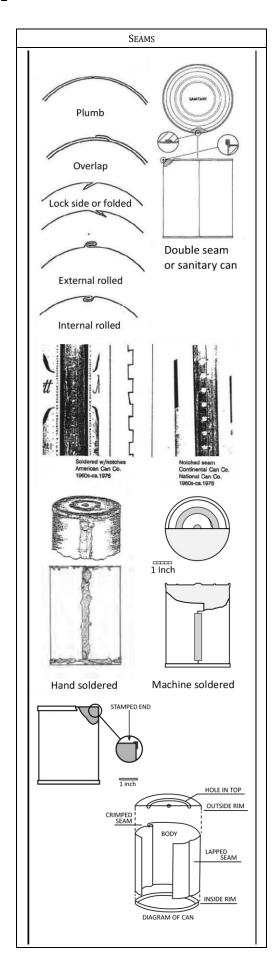
# BOTTLE BASES 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 21 21 22 23 24 25 26 27

1. Hopkins square; 2. French square; 3. Blake variant 1; 4. Blake variant 2; 5. Beveled ideal; 6. Excelsior, Windsor oval, or Round cornered Blake; 7. Oblong prescription; 8. Union oval; 9. Crown oval; 10. Salamander oval; 11. Monarch or Exit oval; 12. Plain oval; 13. Elixir or brandy; 14. Slender brandy; 15. Oval; 16. Irregular polygon; 17. Hub or Golden Gate Oval; 18. Buffalo or Philadelphia Oval; 19. Clamshell; 20. Round; 21. Polygon; 22. Triangle; 23. Fluted oblong (variant 1); 24. Fluted oblong (variant 2); 25. Concave; 26. Fluted square; 27. Spherical triangle

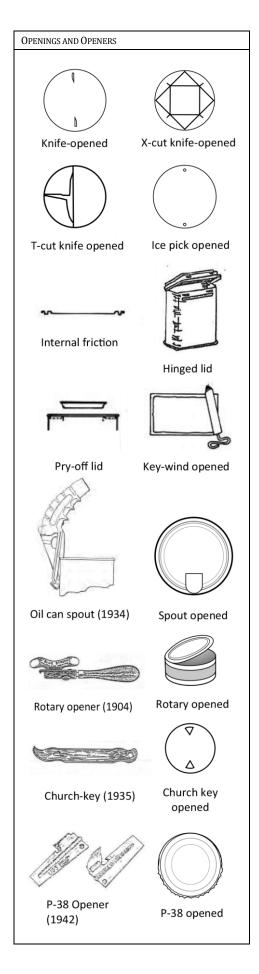
#### BOTTLE IDENTIFICATION GUIDE

# BOTTLE FORMS

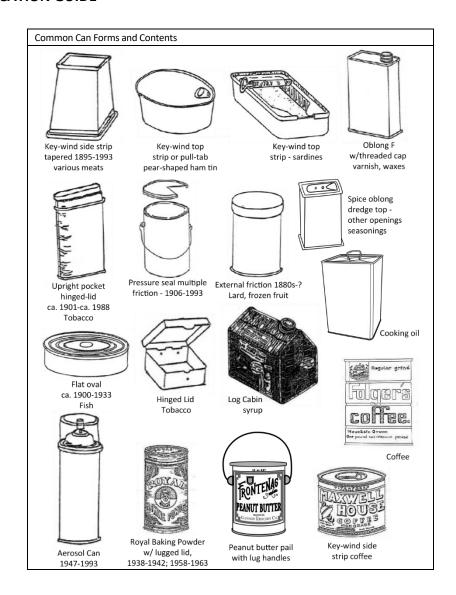




QUICK DATES
1820 – Vent hole added to can cap, beginning of hole-in-cap can (to ca. 1920)
1837 – Use of ②n cans for fish, fruits, meats and vegetables
1856 – Gail Borden invents condensed milk
1856 – Bessemer steel invented, iron gradually phased out
1860 – Locked side seams
1865 – Kerosene first sold in cans
1866 – Key-opened cans introduced, sardine is the most common item
1868 – Enamel liners put in cans to halt corrosion and food discoloration
1875 – Tapered meat can introduced
1880s – Chromolithography introduced
1880s – Slip cover (external friction lid) containers first produced
1885 – Evaporated milk
1888 – Double side seams
1895 – Key-wind opener developed and adopted for tapered meat ⊡ns
1900 – Vent hole (hole-in-top) can introduced (to 1985)
1904 – Sanitary Can Company and Continental Can Company were founded in 1904
1904 – Rotary can opener in common use
1906 – Internal friction lid (commonly used in paint cans), invented
1907 – Upright flat pocket tobacco n begins mass production (to 1960s)
1918 – Folgers coffee sold in vacuum sealed, key-wind open cans (to 1960s)
1919 – Towle begins production of log cabin-shaped syrup can (to ca. 1950)
1926 – Canned ham introduced
1934 – Oil can spout opener invented
1935 – First beer can marketed, church-key opener invented (to 1960)
1935 – Cone-top beer cans
1942 – P-38 can opener invented
1945 – Aerosol cans
1953 – First so⊡ drinks produced in cans
1954 – Punch-top beer can
Late 1950s – Aluminum lids on steel-bodied cans (to ca. 1970)
1959 – All aluminum beer can introduced by Coors
1962 – Aluminum tear-top opening (to 1965)
1960s – Various pull-tabs introduced
1978 – High fructose corn syrup introduced, used in combination with sugar in so⊡ drinks
1982 – Only high fructose corn syrup used in soft drinks



# BEVERAGE CAN IDENTIFICATION Openings Aluminum pull Key-hole pull tab Removable pull tab, 1962 or U-tab, 1963-1965 tab or Sta-Tab, 1970s Push button Non-removable Cone top top, 1974 pull tab/Sta-Tab, non-beverage "Tip up Tab", 1935-1993 1974/75-1993 Cone-Top Beverage Cans Low Profile J-Spout Crowntainer High Profile (1935-1941) (1937-1941) (1940-1953/54) (post-1945-1960)



# Hole-in-Cap/Hole-in-Top Milk Can Sizes (in inches)

DIAM.	HEIGHT	CAP DIAM.	DATES	OTHER
2 8/16	2 8/16	~2/16	1914-1937+	Baby
2 8/16	2 8/16	1	1903+1914	None
2 15/16	3 6/16	~2/16	1931-1937+	None
3	3 4/16	1 12/16	1875-1885	None
3	4 6/16	~2/16	Ca. 1914-1931	No. 1 Tall

#### Vent Hole (Matchstick Filler) Milk Cans

DIAM.	HEIGHT	CAP DIAM.	DATES	OTHER	
2 7/16	2 7/16	N/A	1931-1948	None	
2 7/16	2 8/16	N/A	1920-1931	None	
2 8/16	2 5/16	N/A	1950-ca. 1985	None	
2 8/16	2 6/16	N/A	1917-1930	None	
2 8/16	2 6/16	N/A	1931-1948	4 Rings	
2 8/16	2 7/16	N/A	1920-1930	None	
2 8/16	2 8/16	N/A	1915-1925	None	
2 14/16	3 15/16	N/A	0900-	None	
2 15/16	3 14/16	N/A	1935-1950s	"Punch Here"	
2 15/16	3 14/16	N/A	1917-ca. 1985	None	
2 15/16	4 4/16	N/A	1917-1929	None	
2 15/16	4 6/16	N/A	1915-1930	None	

# Drawings of vent hole and hole & cap cans







Hole & cap

# **Example Can Sizes and Associated Contents**

Number or Name	Height	Diameter	Contents
5 oz.	2-7/8"	2-1/8"	
6 oz.	3-1/2"	2-1/8"	
8 oz. regular	3"	2-11/16"	Fruits & fruit cocktail
8 oz. tall	3-1/4"	2-11/16"	
Picnic, Oysters	4"	2-11/16"	
No. 300	4-7/16"	3"	Tomato & pineapple juice
No. 300X	4-9/16"	3"	Tomato juice
No. 1 tall	4-11/16"	3-1/16"	Fruits, tomato juice, pineapple juice
No. 303	4-3/8"	3-3/16"	Tomato & pineapple juice
No. 2 flat	2-1/4"	3-7/16"	
No. 2 short	4"	3-7/16"	Peas, corn, string beans, fruits
No. 2	4-9/16"	3-7/16"	
No. 2 1/2	4-11/16"	4-1/16"	Fruits
No. 3	4-7/8"	4-1/4"	
No. 10	7"	6-3/16"	Fruits
Gallon	8-3/4"	6-3/16"	Limited extent for olives, fruits & vegetables
No. 1 square	3-1/2"	3 x 3-1/2"	
No. 2 1/2 square	6-1/4"	3 x 3-1/2"	

#### WARE TYPES

ТүрЕ	CHARACTERISTICS
Unrefined earthenware	Has a soft, porous paste. Also called "coarse earthenware," "terra cotta,"
(Used for flower pots, tiles, pipes)	"pottery," "earthenware." Or "common property."
Refined earthenware	Has a hard and compact paste with a clear glaze.
(Primarily tablewares)	
Redware (1800-?)	A type of earthenware that can be refined or unrefined. Red paste. Typically
(Vessel forms include tea and coffee services)	decorated with a clear lead glaze.
Yellowware	Refined earthenware with a dense, yellow-buff colored body. Clear lead glaze
(post-1830) (Food prep. And storage)	
Creamware	Refined earthenware with cream-colored body with a clear lead glaze.
(1762-1840+) (Used for tea services and tablewares)	Greenish- yellow appearance where glaze pools.
Pearlware	Refined earthenware with a light buff to nearly white body. Clear lead glaze
(1775-1840+) (Utilitarian and tablewares)	with bluish tint where glaze pools.
White Improved Earthenware (WIE)	Refined earthenware with a white/off-white paste. Often shows crazing (lines
(Tablewares, serving vessels)	and fine cracks in the glaze surface) due to tension (expansion/contraction).
Stoneware	Hard and very compact (but not vitreous), non-porous paste. Paste can be
(Food storage, ale bottles, water bottles, ink)	grey, buff, or brown in color.
Porcelaneous Stoneware	A semi-vitreous ware that has a hard, dense body and a white or grayish
(Tablewares, electrical parts, Chinese vessels)	paste.
Porcelain	Paste is non-porous, nearly translucent, very hard. White paste.
(Teacups, saucers, rice bowls, liquor cups, teapots)	

#### **QUICK DATES**

 $1830-1940 -- American \ yellow are \ 1835-1860 -- \ Hand-made \ terra \ cotta \ field-drain \ tiles \ in \ United \ States$ 

1842 -- British Parliament allowed potters to register designs

1845-1930 -- Cut-sponge stamped wares 1848-present -- Machine-made terra cotta field-drain tiles

Ca. 1850s/1860s -- Double Happiness pattern common on Chinese sites

Ca. 1870+ -- Bamboo pattern common on Chinese sites

1851 -- Victorian Majolica

1868-1912 -- Mass-produced Japanese transferprinted wares

1870-present -- "Bright gold" gilding, also known as "liquid gold" on English wares 1891 -- McKinley Tariff Act required goods imported to the USA to be labeled with country of origin

Mid 1890s -- Overglaze decals available in the United States

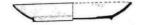
1921 -- Requirement for Japanese wares to be marked "Made in Japan," however some earlier-dating pieces have this 1908 -- Overglaze decals perfected and mass produced in US

1927 -- Fiestaware made by Homer Laughlin

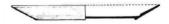
1937 -- Turquoise-colored Fiestaware introduced Patterns and Decorative Techniques Transferprint: Made by using paper impressions taken off inked copperplate engravings, resulting in barely visible dots creating a design, including historic scenes, flowers. Typically monochrome in black, blue, red, or green. Decal (or Decalcomania): A polychrome lithographic decoration which is generally printed on top of the glaze. It is visible in light reflected off the vessel surface Handpainted: Design applied by hand or brush, can be monochrome or polychrome. Relief mold: Raised decoration that is part of a vessel mold or form, popular on WIE and porcelain. Spatter or spongeware: Made by applying color with a sponge or brush. Gilding: A gold leaf applied to the rim and sometimes other parts along the edges of a vessel. Scroddledware/Agateware: Different colored clays usually red and cream, are mixed together to form a swirl effect, commonly used in door knobs.

COMMON MAKERS' MARKS	MAKERS' MARK
E. & C. Challinor (1862-1891)	Secretary of the secret
Davenport (1793-1883)	7 2 7 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
Register mark	8 R <sup>D</sup> X
Empire China Company (1924-?)	CHIMA D
Knowles, Taylor and Knowles (1870-1929)	K.T.&K.
Alfred Meakin Ltd. (1875-1930)	ALFRED MEAKIN, LTD
Thomas Hughes/ Burslem (1860-1894)	CATENT IRON
Trenton Pottery Company (1865-1892)	T. P. Co.
Trenton Potteries Company (1892-1969)	
Shenango (1901-pres.)	SHENANGO CHINA
Homer Laughlin (1877-present)	CHIND CHIND

REFINED EARTHENWARE AND PORCELAIN FORMS

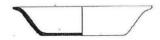


Saucer, 2.36 in diameter

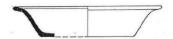


Plate, 3.83 in diameter

Asian: Small (<4 in); Medium (4.0-5.9 in; large (>5.9 in)

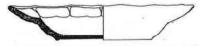


Oval serving dish, 5.75 in diameter



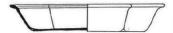
Serving bowl, 6.3 in diameter

Asian: Serving bowl larger than 9.8 in diameter

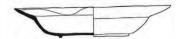


Bowl, 6.3 in diameter

Asian: Small (3.15-4.0 in) Medium (4.0-5.9 in); Large (5.9-9.8 in)



Pie plate, 6.7 in diameter



Deep plate, 1.5 in diameter

REFINED EARTHENWARE AND PORCELAIN FORMS

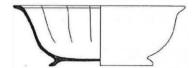


Cup, 2.75 in diameter

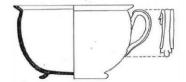
Teacup, 2 in diameter



Asian cup: Range from (<1.5 in diameter to 4 in diameter).



Wash basin, 6.3 in diameter

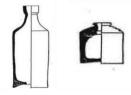


Chamber pot, 4.75 in diameter

#### STONEWARE FORMS

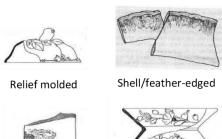


Crock and lid, 10.25 in diameter



Left: Ale bottle, 3.14 in diameter Right: Ink well, 2 in diameter

#### EURO-AMERICAN VESSEL PATTERNS







Transferprint

Hand-painted

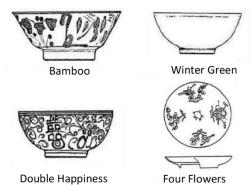


Cable design (made with slip)

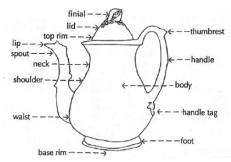


Rebeka at the Well, Rockingham glaze

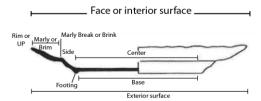
#### COMMON POST-1850 CHINESE CERAMIC PATTERNS



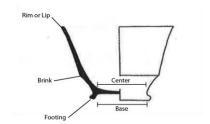
IRONSTONE VESSEL PARTS

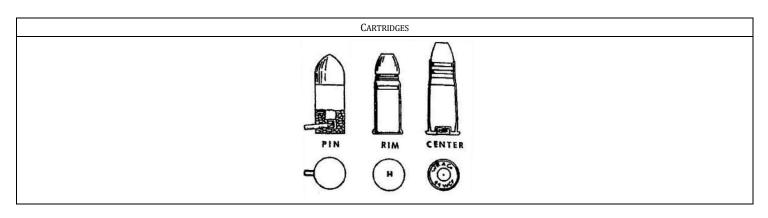


#### PARTS OF A PLATE



#### PARTS OF A CUP OR BOWL









Federal Catridge Company, 1916-present



Union Metallic Catridge Company 1885-present



Winchester Repeating Arms Co., 1878-1940



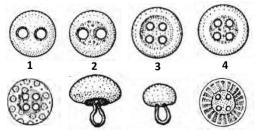
Remington-Peters, 1934-1960





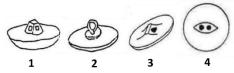
REM-UMC, 1917-? Western Catridge/ U.S. Repeating Arms Company, 1898

#### **BUTTONS**

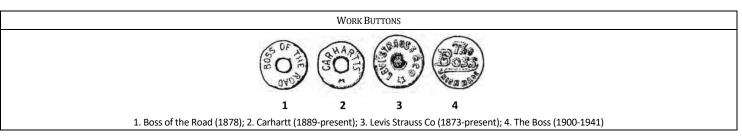


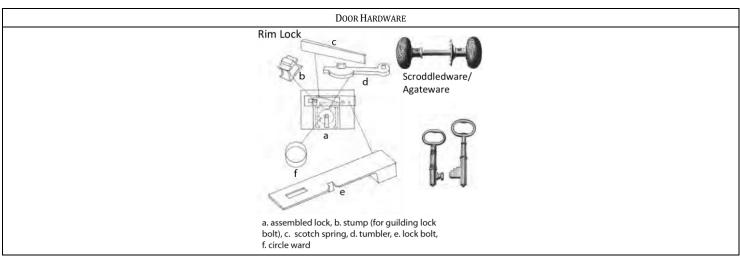
1. Two-hole, front; 2. Two-hole, back; 3. Four-hole, front; 4. Four-hole, back; 5. Calico; 6. Dome-shaped gaiter; 7. Dome-shaped shoe; ; 8. Pie crust

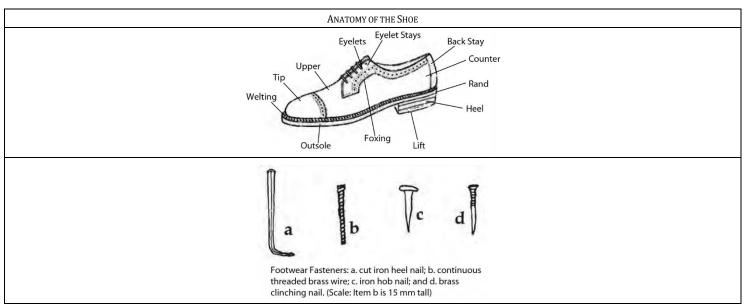
#### BUTTON BACKINGS



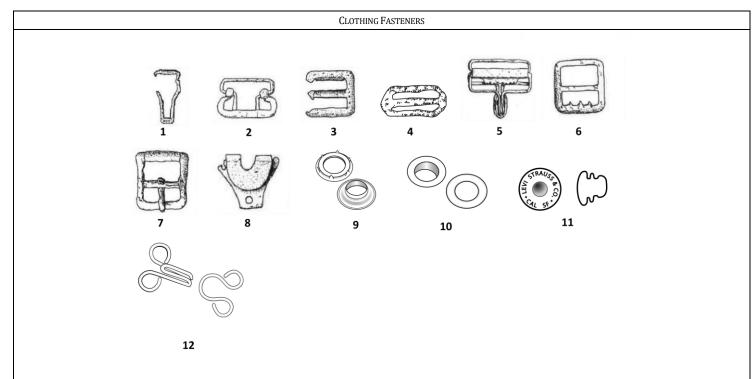
1. Box shank (4 holes)(1800s-1900s); 3. Built-up self shank (20th century); 2. Loop shank; 4. Fisheye (19th century [shell]-present)







# ENAMELWARE COLORS AND FORMS 1870s-present – Grey Ca. 1900-present – Light/dark grey mottled Ca. 1900-1950s – Blue and white mottled 1880s-present – White only 1909 – Robin's egg blue Tea kettle Coffee pot Bowl Cup



1. Hose support buckle; 2. Brace or hose support; 3. Large sliding buckle (suspenders, overalls); 4. Small sliding buckle (undergarment or truss); 5. Suspender buckle; 6. One piece trouser buckle with teeth; 7. Belt buckle; 8. Trouser or skirt hook; 9. Grommet (for canvas, tents); 10. Eyelet (shoes, boots); 11. Rivet (pants, overalls); 12. Hook and eye.

QUICK DATES
1600s-1800s – Hand wrought (forged) nails
1790-1810 – Machine-cut nails with hand-finished heads
1805-ca 1890s – Cut nails with machine made heads
1821 - Harmonica
1824 – Portland cement invented
1836 – Revolver invented
1840-1940s – Prosser buttons
1850-present – Modern wire nails
1851-1920 – Hard rubber
1855-1930 –Mother-of-pearl buttons peak use
1855 – Toothpaste marketed in porcelain jars
1863 – Modern roller skate
1866 – Sewing needles
Up to 1930 – Bone buttons
1869-1945 - Celluloid
1876 - present – Barbed wire
1876 – present – Baling wire
1879 – Incandescent light bulb
Late 1880s/1890s – present – Wire rope (braided cable)
1893- Zipper
1888-1930 – Freshwater shell buttons peak use
1901 – Galvanized roofing nails
1909-1940 – Bakelite
ca. 1935-Present – Modern plastics

