

### AUTHORIZATION REQUIREMENTS AND ACCEPTANCE CRITERIA FOR CONCRETE ADMIXTURES

The Concrete Admixtures Prequalification Program establishes procedures to ensure that chemical admixtures and air-entraining admixtures meet the performance and acceptance criteria and that all concrete admixtures must be on the Authorized Materials List (AML) prior to being used on Caltrans projects.

### 1. Reference Documents:

- A. 2018 Caltrans Standard Specifications Section 90-1.02E: "Admixtures."
- B. ASTM C260: Standard Specification for Air-Entraining Admixtures for Concrete.
- C. ASTM C494: Standard Specification for Chemical Admixtures for Concrete.

### 2. Definitions:

- A. Supplier an entity manufacturing or distributing concrete admixtures for use in a Caltrans project.
- B. Supplier's Laboratory the supplier's concrete admixtures testing facility. This laboratory will verify the supplier's quality control and specification compliance testing. The supplier may contract out this work.
- C. Transportation Laboratory the Department's Materials Engineering and Testing Services (METS) laboratories.

### 3. For new products, the supplier will provide the following:

- A. Letter of intent specifying the type of product, applications, and contact information.
- B. Authorized Material List Submittal Form TL-9502. For more information, please follow the link: <a href="https://dot.ca.gov/programs/engineering-services/product-evaluation-program">https://dot.ca.gov/programs/engineering-services/product-evaluation-program</a>>
- C. Manufacturer's product data sheet.
- D. Safety Data Sheet.
- E. When directed to do so, send a quart sample of the material for our testing to:



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Transportation Laboratory Attention: Kirolos Kelada Concrete Admixtures Prequalification Program – Chemical Testing Branch 5900 Folsom Boulevard Sacramento, CA 95819

- F. Once it is determined that the admixture meets the acceptance criteria, it will be posted in the Department's Authorized Materials List website and the supplier will be notified.
- G. The authorization of concrete admixtures is valid for up to 5 years from the date it is placed on the AML.
- H. The Department reserves the right to sample, test, and remove the product from the AML at any time.

### 4. Performance and acceptance criteria:

- A. Concrete admixtures must contain < 1% chlorides.
- B. For air-entraining admixtures, products must show compliance to ASTM C260 section 4 "General Requirements" as well as the criteria in Table 1 "Physical Requirements"
- C. For chemical admixtures, products must show compliance to ASTM C494 section 5 "General Requirements" as well as the criteria in Table 1 "Physical Requirements"
- D. Lithium nitrate admixtures must be in an aqueous solution that complies with the following:
  - i) Lithium nitrate as LiNO3 must be  $30 \pm 0.5$  percent by weight
  - ii) Sulfate as SO4 must be < 1,000 ppm
  - iii) Chloride as Cl must be < 1,000 ppm
  - iv) Alkalis as Na2O + 0.658 K2O must be < 1,000 ppm

### 5. Reauthorization:

- A. The supplier must submit a reauthorization request for each product at least 60 calendar days prior to the reauthorization date. The renewal process is the same as the authorization process listed in section 3 of this document.
- B. Send a letter confirming that the concrete admixture and the manufacturing process has not changed since the last submittal.

Failure to submit a renewal request at least 60 days in advance may result in an authorized material expiring before the product submittal can be reviewed and re-authorized.



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If you have any questions about the Concrete Admixtures Authorization Criteria, contact the Chemical Testing Branch, Kirolos Kelada at (916) 227-5242 or <Kirolos.Kelada@dot.ca.gov>.

For technical questions regarding the use of concrete admixtures contact the Concrete Materials Testing Branch, Seyedhamed Sadati at (916) 227-7118 or <Seyedhamed.Sadati@dot.ca.gov>.